

Ship 12 Jun

Work Order ID 161814

161814

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Tuesday, May 23, 2017 10:36:44 AM

Item ID:	D350-721-041	Accept	*N900040100*	Setup	Start	*NS1*
Revision ID:					Stop	*NS2*
Item Name:	AS350/AS355 Heli-Utility-Basket™ Lightweight Long Version - Fits LH or RH					
Start Date:	6/5/2017	Start Qty:	1.00	Cust Item ID:		
Required Date:	6/12/2017	Req'd Qty:	1.00	Customer:		
Reference:	SCHEDULED/C					
Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start
						NR1
	QC:	Date:	SPC (Y/N):	Date:	Stop	*NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D3325	DEO rev.b								
IIN-D350-721	B								
100	Document Control								
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D350-721-041CHG004								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									

DAS
6 JUN 08 2017
9-89

DAS
28 JUN 12 2017
9-89

DAS
6 JUN 08 2017
9-89

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Item ID: D350-721-041 **Accept** ***N900040100*** **Setup Start** ***NS1***
Revision ID: **Stop** ***NS2***
Item Name: AS350/AS355 Heli-Utility-Basket™ Lightweight Long Version - Fits LH or RH
Start Date: 6/5/2017 **Start Qty:** 1.00 ***1*** **Cust Item ID:**
Required Date: 6/12/2017 **Req'd Qty:** 1.00 ***1*** **Customer:**
Reference: SCHEDULED/C

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run Start** ***NR1***
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop** ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
120	Small Fab								
Small Fab	Memo	1.47							
Small Fab	1-Assemble as per Dwg IIN-D350-721 Attach Travelers: 2-Seal rivet Holes with Sika Flex before riveting A/R 291 Sika Flex Batch: <u>M133562</u> Exp Date: <u>18104</u>								
130	QC5- Inspect part completeness to step on W/O	0.00							
130									
QC	Memo	0.02							
Quality Control									
140	Pick Kit	0.00							
140									
Packaging	Memo	0.00							
Packaging									

1x of all 17/06/12

DAS 38 9-89 407 21 NUT

DAS 27 9-89

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Item ID: D350-721-041 **Accept** ***N900040100*** **Setup Start** ***NS1***
Revision ID: **Stop** ***NS2***
Item Name: AS350/AS355 Heli-Utility-Basket™ Lightweight Long Version - Fits LH or RH
Start Date: 6/5/2017 **Start Qty:** 1.00 ***1*** **Cust Item ID:**
Required Date: 6/12/2017 **Req'd Qty:** 1.00 ***1*** **Customer:**
Reference: SCHEDULED/C

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____ **Run Start** ***NR1***
QC: _____ **Date:** _____ **SPC (Y/N):** _____ **Date:** _____ **Stop** ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
150 *150* QC Quality Control	QC4- 100% Inspect kits for completeness Memo	0.00 0.03							
						DAS 28 9-89		JUN 12 2017	
160 *160* Packaging Packaging	Identify as per dwg & Stock Location: _____ Packaging Memo Identify and pack for shipping as per PPP D350-721-041 Location: _____ PPP Rev: Sold	0.00 0.00							
						DAS 20 9-89		JUN 12 2017	
170 *170* QC Quality Control	QC21- Final Inspection - Work Order Release Memo	0.00 0.10							
						DAS 21 9-89		JUN 12 2017	
						DAS 21 9-89		JUN 12 2017	

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Work Order ID: 161814

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Parent Item: D350-721-041

D350-721-041

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Lightweight Long Version - Fits LH or RH

Start Date: 6/5/2017

Required Date: 6/12/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:D as per Rev B 05-11-21 JLM
IPP Rev:E 08-05-14 now @ chg 003 as per ECN1187 DD verified
by:JLM IPP REV:F 11.11.08
added correct seq DD verf:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN3-16A		Purchased	No			110	Each	63.0000	2	2			
AN3-16A									**				
Bolt													
					<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>					
					GA	37							
					117441	37							
					ST348	26							
					M137371	26				2			
AN4-12A		Purchased	No			140	Each	165.0000	2	2			
AN4-12A									**				
Bolt													
					<u>Location</u>	<u>Loc Qty</u>		<u>Loc Code</u>					
					FG	10							
					120423	10							
					over003	125							
					m137412	125				2			
					ST344	30							
					m136579	30							

DAS
28
3-89

DAS
6
9-89

JUN 08 2017

DAS
6
9-89

JUN 08 2017

DAS
27
9-89

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Work Order ID: 161814

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Parent Item: D350-721-041

D350-721-041

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Lightweight Long Version - Fits LH or RH

Start Date: 6/5/2017

Required Date: 6/12/2017

Start Qty: 1.00

Required Qty: 1.00

AN4-14A

Purchased

No

140

Each

560.0000

4

4

AN4-14A

Bolt

**

DAS
6
9-89

DAS
27
9-89

JUN 08 2017

Location

Loc Qty

Loc Code

FG

5

122141

5

over003

200

M136554

0

M137495

100

M137544

100

ST344

355

M137371

355

AN4-15A

Purchased

No

140

Each

298.0000

8

8

AN4-15A

Bolt

**

DAS
6
9-89

DAS
27
9-89

JUN 08 2017

Location

Loc Qty

Loc Code

GA

10

120449

10

over003

100

m137587

100

ST343

188

m108868

24

m132317

8

m134606

8

m137280

148

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Work Order ID: 161814

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Parent Item: D350-721-041

D350-721-041

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Lightweight Long Version - Fits LH or RH

Start Date: 6/5/2017

Required Date: 6/12/2017

Start Qty: 1.00

Required Qty: 1.00

AN4-20A

Purchased

No

110

Each

228.0000

1

1

AN4-20A

Bolt

**

DAS
6
9-89

JUN 08 2017

Location

Loc Qty

Loc Code

GA

6

m116419

6

over003

190

m136983

40

m137371

100

m137495

50

ST343

32

m135966

12

m136586

20

AN4-22A

Purchased

No

110

Each

36.0000

1

1

AN4-22A

Bolt

**

DAS
6
9-89

JUN 08 2017

Location

Loc Qty

Loc Code

ST342

1

m136983

1

ST344

35

116419

35

AN4-7A

Purchased

No

110

Each

98.0000

2

2

AN4-7A

Bolt

**

DAS
6
9-89

JUN 08 2017

Location

Loc Qty

Loc Code

ST345

98

m136866

98

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Parent Item: D350-721-041

D350-721-041

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Lightweight Long Version - Fits LH or RH

Start Date: 6/5/2017

Required Date: 6/12/2017

Start Qty: 1.00

Required Qty: 1.00

AN5-17A

Purchased

No

110

Each

121.0000

4

4

AN5-17A

Bolt

**

Location

Loc Qty

Loc Code

GA

20

117872

20

over003

75

m137412

75

ST337

26

m136986

26

AN970-4

Purchased

No

110

Each

158.0000

4

4

AN970-4

Washer

**

Location

Loc Qty

Loc Code

OVER007

50

m137544

50

ST321

108

m137321

108

D2022-101

Manufactured

No

110

Each

60.0000

2

2

D2022-101

Spacer

**

Location

Loc Qty

Loc Code

ST001

20

152306

2

156846

18

ST012a

40

159306

40

DAS
6
9-89

JUN 0 8 2017

DAS
6
9-89

JUN 0 8 2017

DAS
6
9-89

JUN 0 8 2017

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Work Order ID: 161814

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Parent Item: D350-721-041

D350-721-041

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Lightweight Long Version - Fits LH or RH

Start Date: 6/5/2017

Required Date: 6/12/2017

Start Qty: 1.00

Required Qty: 1.00

D2230-1

Manufactured No

140

Each

69.0000

3

3

D2230-1

Mounting Lug

**

JUN 08 2017

DAS
6
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

4

150062

2

84136

2

ST521

65

115306

1

153924

2

154876

12

159478

50

DAS
28
9-89

D2230-3

Manufactured No

140

Each

161.0000

4

4

D2230-3

Mounting Lug

**

JUN 08 2017

DAS
6
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FG

6

109344

4

89045

2

ST

7

158454

7

ST521

148

158093

148

DAS
28
9-89

158455

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Work Order ID: 161814

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Parent Item: D350-721-041

D350-721-041

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Lightweight Long Version - Fits LH or RH

Start Date: 6/5/2017

Required Date: 6/12/2017

Start Qty: 1.00

Required Qty: 1.00

D2332-041

Manufactured No

110

Each

11.0000

1

1

D2332-041

Lid Prop Assembly 6.69"

**

JUN 08 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

FG

2

132567

1

89226

1

ST367

9

157358

3

159525

6

D2530

Manufactured No

110

Each

21.0000

1

1

D2530

Handle Weldment

**

JUN 08 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

ST379

21

157464

1

158819

20

D2535

Manufactured No

110

Each

77.0000

2

2

D2535

Spring

**

JUN 08 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

ST008

77

153928

2

158095

50

160128

25

D2537

Manufactured No

110

Each

33.0000

2

2

D2537

Bushing

**

JUN 08 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

ST008

33

155579

33

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Work Order ID: 161814

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Parent Item: D350-721-041

D350-721-041

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Lightweight Long Version - Fits LH or RH

Start Date: 6/5/2017

Required Date: 6/12/2017

Start Qty: 1.00

Required Qty: 1.00

D2732-030

Manufactured No

140

Each

191.0000

8

8

D2732-030

Rubber Cushion - 3"

**

DAS
6
9-89

DAS
27
9-89

JUN 08 2017

Location

Loc Qty

Loc Code

FG

1

150011

1

ST410

190

158347

182

158348

8

161656

DAS
28
9-89

D2931

Manufactured No

110

Each

1,312.000

2

2

D2931

Bumper

**

DAS
6
9-89

JUN 08 2017

Location

Loc Qty

Loc Code

ST013

212

86435

212

ST025A

1100

86435

1100

2

D3320-041

Manufactured No

110

Each

2.0000

1

1

D3320-041

Webbing

**

DAS
6
9-89

JUN 08 2017

Location

Loc Qty

Loc Code

ST495

2

76680

2

D3324-041

Manufactured No

110

Each

0.0000

1

1

D3324-041

Basket Base Assembly

**

DAS
6
9-89

JUN 08 2017

D3325-041

Manufactured No

110

Each

0.0000

1

1

D3325-041

Basket Lid Assembly

**

DAS
6
9-89

JUN 08 2017

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Work Order ID: 161814

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Parent Item: D350-721-041

D350-721-041

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Lightweight Long Version - Fits LH or RH

Start Date: 6/5/2017

Required Date: 6/12/2017

Start Qty: 1.00

Required Qty: 1.00

D3338-1 Manufactured No

140 Each

46.0000

1 1

D3338-1

Mounting Lug

**

JUN 08 2017

DAS 6

9-89

DAS 27

9-89

Location

Loc Qty

Loc Code

ST527

46

157149

16

160521

30

D3350-041

Manufactured No

140 Each

14.0000

2 2

D3350-041

Strut Assembly

**

JUN 08 2017

DAS 6

9-89

DAS 27

9-89

Location

Loc Qty

Loc Code

ST356

14

155519

10

156537

4

D3351-1

Manufactured No

110 Each

0.0000

1 1

D3351-1

Placard

**

161778

DAS 6

9-89

MS20600-AD4W3

Purchased No

110 Each

482.0000

2 2

MS20600-AD4W3

Cherry Rivet

**

JUN 08 2017

DAS 6

9-89

Location

Loc Qty

Loc Code

CCK004

300

m137412

300

ST308

122

m135603

122

WA003

60

m136648

60

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Work Order ID: 161814

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Parent Item: D350-721-041

D350-721-041

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Lightweight Long Version - Fits LH or RH

Start Date: 6/5/2017

Required Date: 6/12/2017

Start Qty: 1.00

Required Qty: 1.00

MS20600-AD4W5

Purchased

No

DAS
10/1
9-89

140
1.10

Each

226.0000

32

32

**

JUN 08 2017

DAS
6
9-89

DAS
6
9-89

MS20600-AD4W5

Blind Rivet

Location

Loc Qty

Loc Code

ST308

89

m132769

89

WA004

137

m131618

134

m132640

3

110

Each

1,931.000

2

2

**

JUN 08 2017

DAS
6
9-89

MS21042L3

Purchased

No

MS21042L3

Nut

Location

Loc Qty

Loc Code

CCK007

1000

m137495

1000

FP001

91

m135945

91

GA

460

m134360

102

M136665

358

ST303

380

m137321

380

2

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Work Order ID: 161814

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Parent Item: D350-721-041

D350-721-041

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Lightweight Long Version - Fits LH or RH

Start Date: 6/5/2017

Required Date: 6/12/2017

Start Qty: 1.00

Required Qty: 1.00

MS21042L4

Purchased

No

110

Each

3,598.000

4

4

MS21042I 4

Nut

**

JUN 08 2017

DAS
6
89

Location

Loc Qty

Loc Code

FP001

10

m133363

10

GA

68

m135058

68

OVER007

2400

m137371

1000

m137402

400

m137544

1000

ST303

1120

m137321

1120

MS21042L4

Purchased

No

140

Each

3,598.000

14

14

MS21042I 4

Nut

**

JUN 08 2017

DA
6
9-8

DAS
27
9-89

Location

Loc Qty

Loc Code

FP001

10

m133363

10

GA

68

m135058

68

OVER007

2400

m137371

1000

m137402

400

m137544

1000

ST303

1120

m137321

1120

DAS
28
9-89

14

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Work Order ID: 161814

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Parent Item: D350-721-041

D350-721-041

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Lightweight Long Version - Fits LH or RH

Start Date: 6/5/2017

Required Date: 6/12/2017

Start Qty: 1.00

Required Qty: 1.00

MS21042L5

Purchased

No

110

Each

865.0000

4

4

MS21042L5

Nut

**

JUN 08 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

16

m127813

16

OVER007

700

m136866

0

m137478

200

m137587

500

ST303

149

m137361

149

NAS1149D0416J

Purchased

No

110

Each

3,585.000

2

2

NAS1149D0416J

WASHER

**

JUN 08 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

666

m131511

666

ST264

2919

m131511

2919

NAS1149D0463J

Purchased

No

110

Each

4,714.000

2

2

NAS1149D0463J

Washer

**

JUN 08 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

GA

48

M135056

48

ST260a

3000

M137371

2000

M137544

1000

ST263

1666

M137381

1666

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Parent Item: D350-721-041

D350-721-041

Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Lightweight Long Version - Fits LH or RH

Start Date: 6/5/2017

Required Date: 6/12/2017

Start Qty: 1.00

Required Qty: 1.00

NAS1149D0463J

Purchased

No

140

Each

4,714.000

28

28

NAS1149D0463.I

Washer

**

JUN 08 2017

DAS
27
9-89
DAS
6
9-89

Location

Loc Qty

Loc Code

GA

48

M135056

48

ST260a

3000

M137371

2000

M137544

1000

28

ST263

1666

M137381

1666

NAS1149D0563J

Purchased

No

110

Each

1,721.000

4

4

NAS1149D0563.I

Washer

**

JUN 08 2017

DA
6
9-89

Location

Loc Qty

Loc Code

GA

110

m135774

110

ST260a

1000

m137587

1000

ST263

611

m137361

611

4

NAS1149DN832J

Purchased

No

110

Each

2,530.000

2

2

NAS1149DN832.I

Washer

**

JUN 08 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

ST260a

2000

M137587

2000

ST264

530

M135297

530

2

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Parent Item: D350-721-041

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Parent Item Name: AS350/AS355 Heli-Utility-Basket™ Lightweight Long Version - Fits LH or RH

Start Date: 6/5/2017

Required Date: 6/12/2017

Start Qty: 1.00

Required Qty: 1.00

NAS1149DN949J

Purchased

No

110

Each

260.0000

32

32

NAS1149DN949J

**

Washer

JUN 08 2017

DAS
6
9-89

Location

Loc Qty

Loc Code

ST265

260

m136781

110

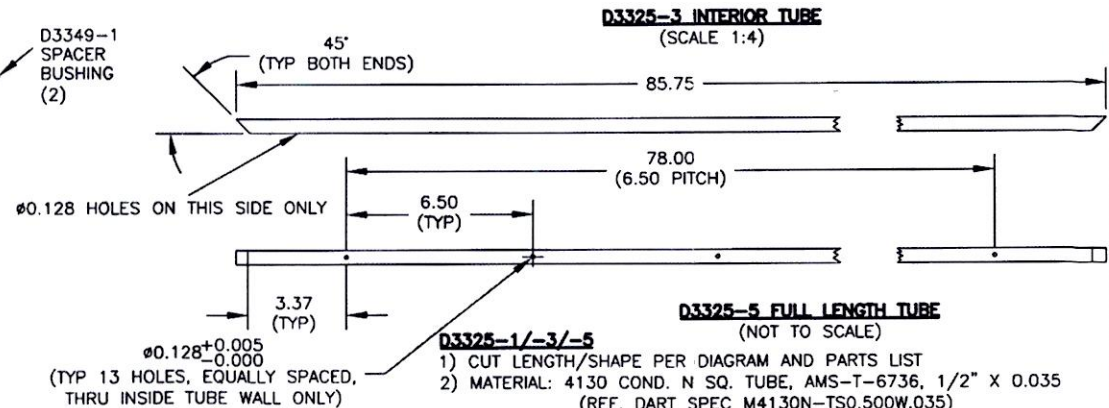
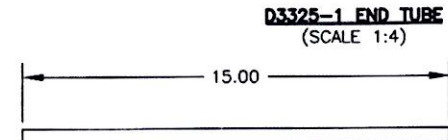
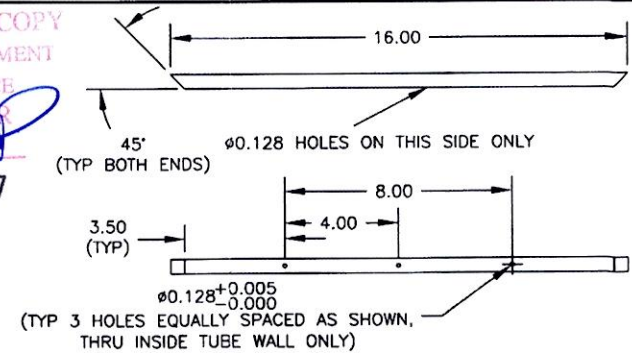
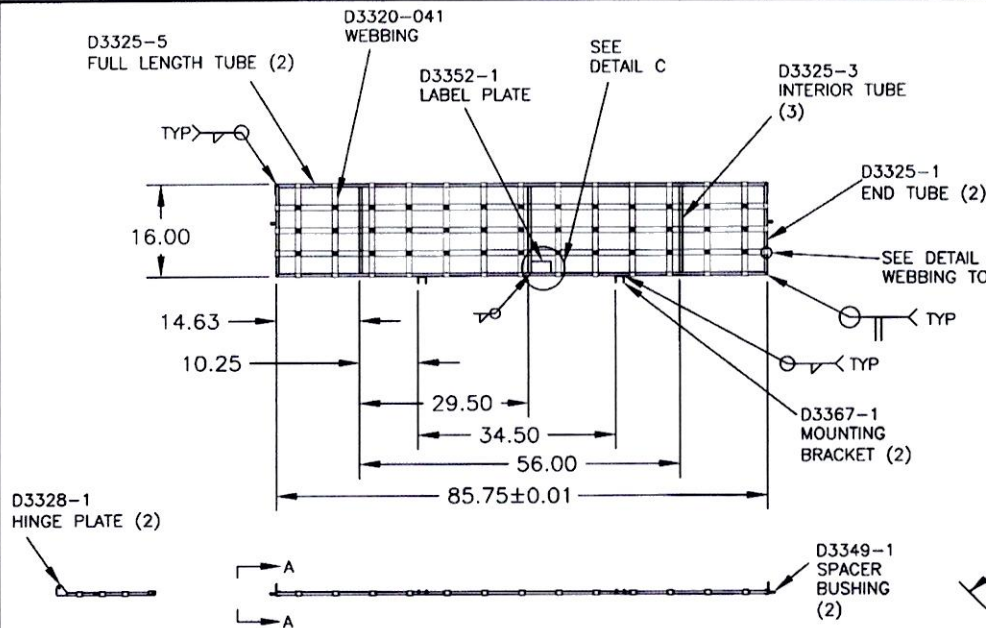
m137075

150

32

SHOP COPY
RETURN TO
ENGINEERING

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER NO. 161814
MAY 23 2017



D3325-041 BASKET LID ASSEMBLY

- 1) FINISH: POWDER COAT ASSEMBLY WHITE (4.3.5.2) PER DART QSI 005 4.3 (PRIOR TO INSTALLATION OF D3320-041)
- 2) WELD PER DART QSI 004
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

PARTS LIST FOR D3325-041 BASKET LID ASSEMBLY

Part No.	Quantity	Description
D2729-1	1	PRODUCT ID LABEL
D3320-041	1	WEBBING
D3325-1	2	END TUBE
D3325-3	3	INTERIOR TUBE
D3325-5	2	FULL LENGTH TUBE
D3328-1	2	HINGE PLATE
D3349-1	2	SPACER BUSHING
D3351-1	1	PLACARD
D3352-1	1	LABEL PLATE
D3367-1	2	MOUNTING BRACKET
MS20600AD4W3	32	RIVET
AN980JD9	32	WASHER

RELEASED
05.04.25

DEO ATTACHED

D3325-1/-3/-5

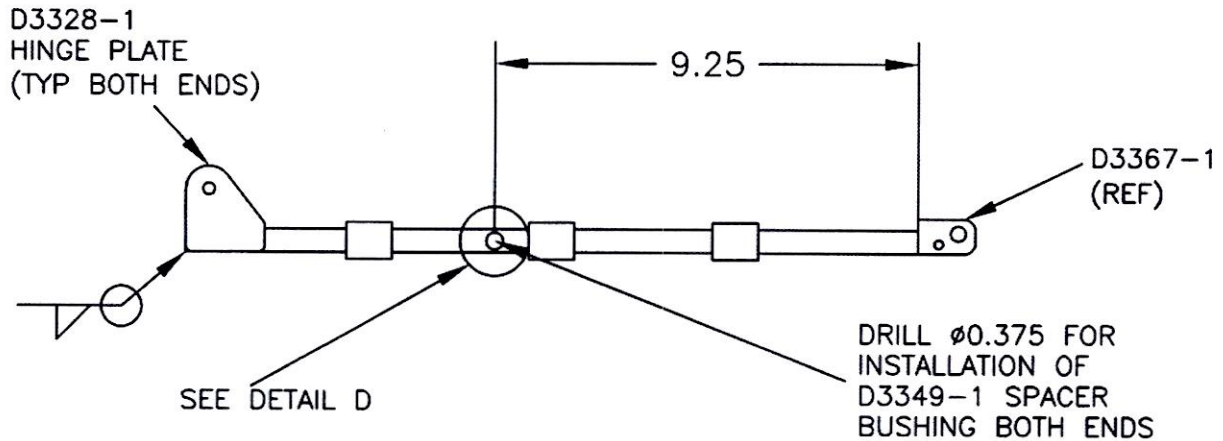
- 1) CUT LENGTH/SHAPE PER DIAGRAM AND PARTS LIST
- 2) MATERIAL: 4130 COND. N SQ. TUBE, AMS-T-6736, 1/2" X 0.035 (REF. DART SPEC M4130N-TS0.500W.035)
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) ALL TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

B	05.04.25	CHANGE RIVET AND HOLE DIAMETER
A	04.10.21	NEW ISSUE
DESIGN	D91	DRAWN BY
CHECKED	9/1	APPROVED
DATE	05.04.25	TITLE
		BASKET LID ASSEMBLY
		DART DART AEROSPACE LTD. WILMINGTON, ONTARIO, CANADA
		DRAWING NO. D3325
		REV. B
		SHEET 1 OF 3
		SCALE 1:20

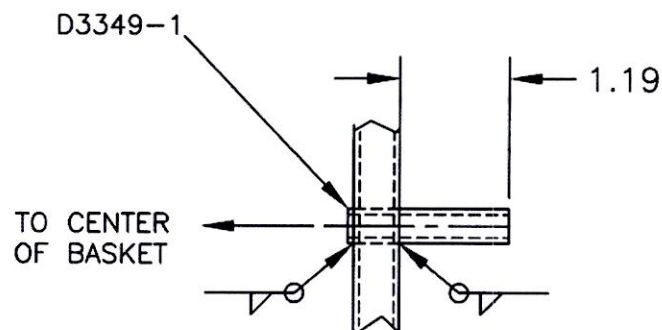
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DESIGN AH	DRAWN BY AH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3325	REV. B SHEET 2 OF 3
DATE 05.04.25		TITLE BASKET LID ASSEMBLY	SCALE 1:4



VIEW A-A



DETAIL D
(SCALE 1:2)

DEO ATTACHED
RELEASED
05-04-28 [Signature]

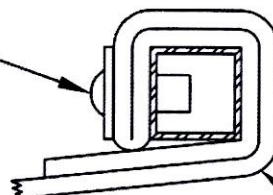
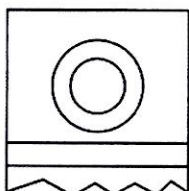
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DART

DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3325	REV. B SHEET 3 OF 3
DATE 05.04.25		TITLE BASKET LID ASSEMBLY	SCALE 1:4

MS20600AD4W3 RIVET (1)
AN960JD9 WASHER (1)

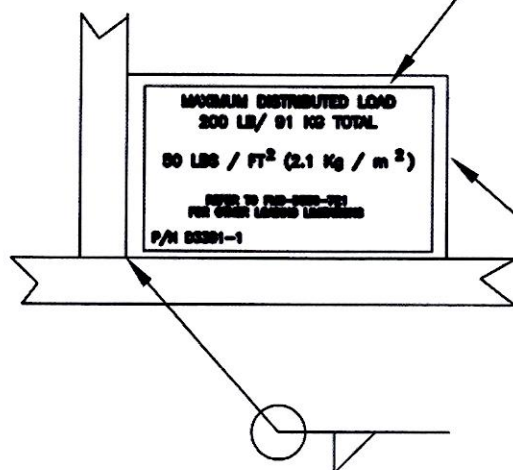


DETAIL B
TYP. ATTACHMENT OF WEBBING TO LID
FRAME
(SCALE 1:1)

D3320-041 WEBBING

RELEASED
05.04.28
DEO ATTACHED

ATTACH D3351-1 PLACARD
ON TOPSIDE OF D3352-1



D3352-1

OUTBOARD

IDENTIFY WITH DART P/N
D350-721-041 USING
D2729-1 PRODUCT ID LABEL
INSTALLED ON UNDERSIDE OF
D3352-1

DETAIL C
LABEL PLATE ATTACHMENT
(SCALE 1:2)

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DRAWING NO. D3325	TITLE BASKET LID ASSEMBLY	REV. B	DART AEROSPACE LTD ENGINEERING ORDER		D.E.O. NO. D3325-B-1	SHEET NO. SHEET 1 OF 1	SCALE NTS
DRAWN AJS	CHECKED <i>[Signature]</i>	MFG. APPR. <i>[Signature]</i>	APPROVED <i>[Signature]</i>		DE APPR. <i>[Signature]</i>		
DATE 08.11.28	DATE 08.11.28	DATE 08.12.01	DATE 08.12.01		DATE 08.12.01		

1) SHEET 1 MODIFY PARTS LIST AS SHOWN:

PART LIST FOR D3325-041 BASKET LID ASSEMBLY

Part No.	Quantity	Description

IS:

MS20600AD4W5	32	RIVET

WAS:

MS20600AD4W3	32	RIVET

2) UPDATE SHEET 3 DETAIL B ACCORDINGLY.

6.0 PARTS LIST

Qty -011	Qty -041	Qty -043	Qty -045	Qty -046	PART NUMBER	DESCRIPTION
X					D350-721-011	BASKET CLAMP KIT
	X				D350-721-041	LIGHTWEIGHT HELI- UTILITY-BASKET™
		X			D350-721-043	LIGHTWEIGHT HELI-UTILITY-BASKET™, SHORT VERSION
			X		D350-721-045	MAINTENANCE STEP, LH
				X	D350-721-046	MAINTENANCE STEP, RH
	1				D3324-041	BASKET BASE ASSEMBLY
	1				D3325-041	BASKET LID ASSEMBLY
		1			D3326-041	BASKET BASE ASSEMBLY
		1			D3327-041	BASKET LID ASSEMBLY
	2	2			D2022-101	SPACER
3	3	3			D2230-1	LUG
4	4	4			D2230-3	CLAMP
	1	1			D2332-041	PROP ASSEMBLY
	1	1			D2530	HANDLE ASSEMBLY
	2	2			D2535	SPRING
	2	2			D2537	BUSHING
8	8	8			D2732-030	RUBBER CUSHION
	2	2			D2931	BUMPER
	1	1			D3338-1	LUG
	2	2			D3350-041	STRUT
	1	1			D3351-1	LABEL
			1	1	D3436-041	CLAMP
			1		D3436-043	LH STEP
				1	D3436-044	RH STEP
	2	2			AN3-16A	BOLT
	2	2			AN4-7A	BOLT
	2	2			AN4-12A	BOLT
	4	4			AN4-14A	BOLT
8	8	8			AN4-15A	BOLT
			4	4	AN4-16A	BOLT
	1	1			AN4-20A	BOLT
	1	1			AN4-22A	BOLT
	4	4			AN5-17A	BOLT
			8	8	AN960-416	WASHER
16	30	30			AN960JD416	WASHER
	2	2			AN960JD416L	WASHER
	4	4			AN960JD516	WASHER
	2	2			AN960JD8	WASHER
	4	4			AN970-4	WASHER
			4	4	MS20365-428	NUT
	2	2			MS20600AD4W3	RIVET
	2	2			MS21042L3	NUT (OR MS21042-3)
8	18	18			MS21042L4	NUT (OR MS21042-4)
	4	4			MS21042L5	NUT (OR MS21042-5)



Transport Canada

Transports Canada

Department of Transport

Supplemental Type Certificate

This approval is issued to:

Eagle Copters Maintenance Ltd.
823 McTavish Road, N.E.
Calgary, Alberta
Canada T2E 7G9

Number: SH93-1**Issue No.:** 6**Approval Date:** January 08, 1993**Issue Date:** April 08, 2005**Responsible Office:**

Prairie and Northern

Aircraft/Engine Type or Model:

AEROSPATIALE AS 350B, AS 350B1, AS 350B2, AS 350B3,
AS 350BA, AS 350C, AS 350D, AS 350D1, AS 355 E, AS 355
F, AS 355 F1, AS 355 F2

Canadian Type Certificate or Equivalent:

H-83, H-87

Description of Type Design Change:

External Skid Mounted Cargo Basket(s). (L.H. or R.H. or both
sides)

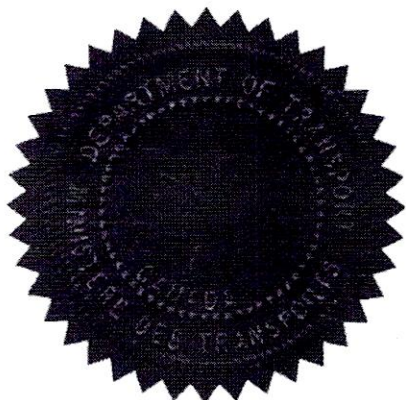
**Installation/Operating Data,
Required Equipment and Limitations:****Configuration 1**

Installation of the Dart Aerospace Cargo Basket(s) is to be accomplished in accordance with Transport Canada approved, Dart Aerospace Ltd., Installation Instructions IIN-D350-721, Rev A, dated 04.11.18 or later approved revision.

Transport Canada approved, Dart Aerospace Ltd., Flight Manual Supplement, "Lightweight Heli-Utility-Basket", FMS-D350-721, Rev A, dated 05.03.04, or later approved revision is required.

Dart Aerospace Ltd., Instructions for Continued Airworthiness, ICA-D350-721, dated 04.11.22, or later Transport Canada accepted revision is required.

Continued.....



Conditions: This approval is only applicable to the type/model of aeronautical product specified therein. Prior to incorporating this modification, the installer shall establish that the interrelationship between this change and any other modification(s) incorporated will not adversely affect the airworthiness of the modified product.

D.S. Austen
For Minister of Transport

Canada